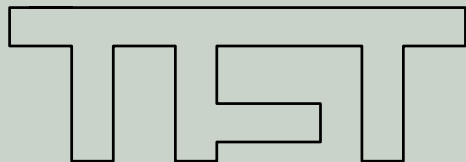


BIO-DUR® 561

FOR APPLICATION
ABOVE OR BELOW
WATER



Thin Film Technology, Inc.

PRODUCT DATA SHEET

BIO-DUR® 561 is based on a unique blend of liquid epoxy polymer and aliphatic polyamine curing agents, which is able to displace water from wet surfaces in order to make a permanent bond. The formulation is solvent-free to ensure safety and maximum technical performance. Kevlar™* fibers are incorporated for reinforcement and viscosity management to achieve high application rates-even underwater!

BIO-DUR® 561 provides permanent protection under the most adverse conditions. When manufactured for Nuclear service it is qualified for Service Level 1 use with above or below water application. The formula is uniquely field-friendly and uses advanced low toxicity ingredients. All colors including White are available and can be shipped “Non-regulated” by USDOT, IATA, and IMO.

**Kevlar is a trademark of E.I. DuPont de Nemours Co.*

RECOMMENDED USES

ANTICORROSIVE COATING: Splash zone, abrasion resistance above or below water.

REPAIR COMPOUND: Patching, leak sealing, etc. above and below water.

FAIRING COMPOUND: Smoothing rough steel and concrete.

WASTEWATER: Reinforcing, smoothing, and protecting worn concrete damaged by exposure to chemical or municipal waste streams.

TECHNICAL INFORMATION

VEHICLE TYPE	Epoxy/Aliphatic amines
PIGMENTATION	Color/Inert/fibrous reinforcement
COLORS	Standard White, Black, Gray – other available
FINISH	Slight texture
THINNER	Not normally required
CLEANER	MEK or lacquer thinner
MIXING RATIO	1.0/1.0 v/v
INDUCTION TIME	Not required
POT LIFE	Approx. 40°/77°F
FLASH POINT	Over 200° F
SOLIDS BY VOLUME	100%
SPREADING RATE/GAL	1604 MIL/sq.ft/gal, 53.5 sq.ft/gal @ 30 mils
DRY TIME, (Dust free)	4 hours at 77° F
DRY TIME, (Service)	14 hours light, 72 hours heavy
APPLICATION METHOD	Trowel, “Pool float”, mitts
STORAGE CONDITIONS	Normal, Freezing OK
VOC	Essentially zero

APPLICATION NOTES

SURFACE PREPARATION: Remove marine biological settlement and corrosion by high-pressure water jetting with or without abrasive. Conventional air/abrasive blasting works well at shallow depths however efficiency falls off sharply below, say, 10'. Hand held power tools such as needle guns or grinders can give good results if applied conscientiously in small areas but will be inadequate in large areas. Plan to apply the BIO-DUR® 561 within 45 minutes maximum after surface preparation to minimize rerusting or initial settlement of fouling slime, which interferes with initial adhesion.

Application above water requires similar high pressure water blasting or dry abrasive blasting to yield a firm, granular surface free of loose contamination.

MIXING PROCEDURE: BIO-DUR® 561 is supplied either in 2 gallon or 4 gallon kits of 2x1, 2x2 or 2x5 gallon containers respectively each of epoxy base and curing agent. These components are formulated in contrasting colors to facilitate complete mixing. "Black" BIO-DUR® 561 for example is supplied with a jet black epoxy base and an off-white curing agent which mix together to yield a black mixture, visible streaks of either black or white seen during the course of mixing indicate "hotspots" unmixed components.

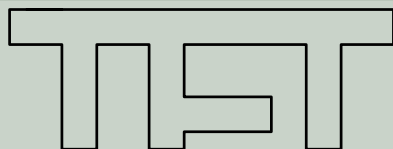
Remove equal quantities of base and curing agent from their cans and place them side-by-side on a surface of plastic, fiberboard, etc. Mixing is easily accomplished by folding the components into each other using a spatula or piece of wood. Once mixing begins there will be about 40 minutes of working time available at 80°F. This time may be extended by keeping the components and mixture cool, send the mixed material underwater as quickly as possible rather than leaving it on a hot deck.

APPLICATION:

- 1) **UNDERWATER:** Take the mixed BIO-DUR® 561 underwater in a can or bucket, it will free up a hand to have a hook on a belt to hold the can during painting especially if visibility is poor and a lantern has to be carried. Applicators such as broad putty knives or plastic straight-edged glue spreaders work well on most surfaces. Painter's mitts work well on small diameter tubular sections such as risers. BIO-DUR® 561 is resistant to the effects of wave application during curing and will be found to be easier to apply than traditional "splash-zone" compositions and much less messy than lower viscosity underwater "paints". BIO-DUR® 561 has a strong tendency to stick to underwater surfaces and expensive equipment should be protected using plastic suits or sacks to cover exposed surfaces.
- 2) **ABOVE WATER:** Apply using an appropriate tool such as a spreader or short, stiff brush if the surface is especially rough.

CURING BEFORE SERVICE: BIO-DUR® 561 may be immersed in fresh or salt water immediately after application. It will cure to a hard film within about 14 hours and is suitable for traffic after this time. Allow at least three (3) days at 77°F before subjecting to aggressive chemical service from industrial solvents and similar materials.

WE URGE YOU TO READ THE MATERIAL SAFETY DATA SHEET (MSDS) BEFORE USING AND TO CALL THIN FILM TECHNOLOGY, INC., AS NECESSARY FOR ADVICE OR INFORMATION BEFORE ANY ACTUAL OR CONTEMPLATED APPLICATION.



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